

Modicon Programming Guide

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Modicon M251 Logic Controller - Programming Guide - 12/2019
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In freewheeling mode, the master task sleep time is at least 30% of the total cycle time with a minimum of 1millisecond. This percentage may be higher depending on the user application (periodic task scan time, event task scan time, communication interaction, and so on).

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Overview The M241 Logic Controller has various powerful features and can service a wide range of applications. Software configuration, programming, and commissioning is accomplished with the SoMachine software described in the SoMachine Programming Guide and the M241 Logic Controller Programming Guide.

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